



# **OPERATING INSTRUCTIONS**

# **COMEL PLT FUSING PRESS RANGE**

Once the fusing press is correctly positioned on a safe stand or table, proceed as follows:

1. Plug unit into correct power source (single or 3 phase, depending on model)

2. Turn master isolator switch (4) 90 degrees clockwise to 'ON'

The unit is now on stand-by, ready for use

#### **MECHANICAL OPERATION**

To start using the fusing press, first lift lever (1) up and towards the back of the unit as far as it will go.

Set the bed pressure by adjusting lever (2) to the desired position, 4 being highest pressure and 1 being lowest pressure.

To lift the fusing bed, move the safety lever (5) slightly to the left and then up. This releases the safety locking mechanism.

To lower the bed, proceed in reverse order: first lower the bed by moving lever (5) to the left and down, then, having chosen the right pressure setting with lever (2), bring lever (1) forward as far down as it will go. **The unit will start the fusing cycle automatically once lever (1) has been brought forward.** 

## SETTING THE FUSING CYCLE (TEMPERATURE AND TIME)

With the master isolator switch in the 'ON' position and the bed raised, press the ON/ OFF button on the control panel to reveal memorised temperature and time settings.

To adjust the temperature, press the SET button until the indicator light below the 'thermometer set' icon lights up. Now press+ or= to reach the desired temperature. Press SET again to light up the indicator light under the clock icon. Press + or - until the desired time is reached. Press SET again and the indicator light on the far left of the panel will light up. These settings will be stored and will come up next time the unit is switched-on.

## **GENERAL POINTS**

Once the time cycle is complete, a buzzer will sound for about three seconds. At this point, lift lever (1) and release bed via lever (5) taking care not to touch the hot surface of the bed.